

Diagnostic Use of the Controller

- 1. To display error codes, press the ON/OFF button followed by the **\(\Lambda \)** thermostat button to cycle through the error codes.
- 2. To display the water flow through the water heater, press the **A** thermostat button (hold for 2 seconds) and then press the ON/OFF button while continuing to hold the ▲ thermostat
- 3. To display the outlet water temperature, press the ▼ thermostat button (hold for 2 seconds) and then press the ON/OFF button while continuing to hold the ▼ thermostat button.

To Change the Temperature Scale (°F / °C)

With the water heater turned off, press and hold the ON/OFF button until the display changes to the other temperature scale (about 5 seconds).

To Turn Off the Controller Sound (Mute)

To turn the sound off (mute), press and hold both the ▲ and ▼ thermostat buttons until a "beep" is heard (about 5 seconds).

Gas Pressure Setting

Ensure gas pressure check under Commissioning has been completed first! The regulator is electronically controlled and factory pre-set. Under normal circumstances it does not require adjustment during installation. Make adjustments only if the unit is not operating correctly and all other possible causes for incorrect operation have been eliminated.

- 1. Turn OFF the gas supply.
- 2. Turn OFF the 120 V power supply.
- 3. Remove the front panel from the appliance.
- 4. Check the gas type using the data plate on the side of the unit. If using a spare PC board, check that the gas type switches are in the correct position (dip switch 1 of SW2: ON for natural gas, NG, and OFF for propane, LPG). See dip switch settings section below. (ON is towards the right and OFF is towards the left.)
- 5. Attach the pressure gauge to the burner test point, located on the gas control (Fig. 2).
- 6. Turn ON the gas supply.
- 7. Turn ON the 120 V power supply.
- 8. If a controller is installed, turn the unit ON with the controller. Select the maximum delivery temperature and open all available hot water taps at full.
- 9. Set the unit to "Forced Low" combustion by setting No. 7 dip switch of the SW1 set to ON (Fig. 3).
- 10. Check the burner test point pressure.
- 11. Remove the rubber access plug and adjust the regulator screw on the modulating valve (Fig. 4) as required in Table 1. Replace the rubber access plug.
- 12. Set the unit to "Forced High" combustion by setting both No. 7 and No. 8 dip switches of the SW1 set to ON (Fig. 5). Ensure maximum water flow.
- Check the burner test point pressure.
- 14. Adjust the high pressure potentiometer (POT) on the PC board as required to the pressure shown in Table 1.
- 15. Return the unit to normal operation by setting dip switches 7 and 8 of the SW1 set back to OFF (Fig. 6). Close all water
- 16. Turn OFF the gas supply and 120 V power supply.
- 17. Remove the pressure gauge and install sealing screw.
- 18. Turn ON the gas supply and 120 V power supply. 19. Operate the unit and check for gas leaks at the test point.
- 20. Install the front panel.

Gas Pressure Setting

NOTE: For additional installation and commissioning information refer to the Operation and Installation Manual.



This appliance must be installed, serviced and removed by a trained and qualified person. During pressure testing of the consumer piping ensure gas valve is turned off before unit is shut off. Failure to do so may result in serious injury to yourself or damage to the unit.

APPLIANCE OPERATING PRESSURES

	Water Inlet Max.	Min.	Inlet /Max	Force	d Low	Forced High		
	ITIICT Wax.	NAT.G	LPG	NAT.G	LPG	NAT.G	LPG	
305	150 PSI	5"W.C. /10.5"W.C.	8"W.C. /13.5"W.C.	0.52"W.C.	0.92"W.C.	2.7"W.C.	4.4"W.C.	
505						3.3"W.C.	5.0"W.C.	

Commissioning

With all gas appliances in operation at maximum gas rate, the flowing inlet pressure at the incoming test point on the water heater should read 5" W.C. - 10.5" W.C. on natural gas and 8" W.C. - 13.5 W.C. on propane gas. If the pressure is lower, the gas supply is inadequate and the unit will not operate to specification. Check the gas meter regulator and pipework for correct operation/sizing and correct as required.

BURNER TEST POINT Fig. 1 Fig. 5 Fig. 6

Troubleshooting

Important Safety Notes

There are a number of (live) tests that are required when fault finding this product. Extreme care should be used at all times to avoid contact with energized components inside the water heater. Only trained and qualified service technicians should attempt to repair this product. Before checking for resistance readings, disconnect the power source to the unit and isolate the item from the circuit (unplug it).

(SV1, SV2, SV3 and P	OV) Gas valve and M	lodulating solenoids:	: (Set meter ab	ove 2K
Wire color	Voltage	Resistance	Connector #	Pin #'s
(Main) Pink - Black	11 ~ 13 VDC	36.8 ~ 44.8 ohms	H5	6 - 7

(SV1) Black - Yellow									
(SV2) Black - Blue	11 ~ 13 VDC	36.8 ~ 44.8 ohms	H7	4 - 6					
(SV3) Black - Brown	11 ~ 13 VDC	H8	3 - 6						
(POV) Pink - Pink	2 ~ 15 VDC	67 ~ 81 ohms	H3	9 - 10					
(M) Water Flow Contr	ol Device Servo or G	eared Motor:							
Red - Blue 11 ~ 13 VDC 22 ~ 28 ohms F7 9 - 10									
Grey - Brown	4 ~ 6 VDC	N/A	F7	5 - 7					
Grey - Yellow	N/A	N/A	F7	5 - 8					
NOTE: The grey wire listed above turns to black at F connector on the PCB. (QS) Water Flow Sensor:									
Black - Red	11 ~ 13 VDC	5.5 ~ 6.2 K ohms	F2	1 - 3					
Yellow - Black	4 ~ 7 VDC	1 ~ 1.4 Mega ohms	F2	2 - 3					
By-pass Flow Contro	l (By-pass servo mod	del ONLY):							
Brown - White			G1	1 - 5					
Orange - White	2~6 VDC	15 ~ 35 ohms	G1	2 - 5					
Yellow - White	(Unit in operating mode)	10 00 0111110	G1	3 - 5					
Red-White - Ground			G1	4 - 5					
(IG) Ignition System:									
Grey - Grey	90 ~ 110 VAC	N/A	C1	1 - 2					
(FM) Combustion Far	n Motor:	•		•					
Red - Black	6 ~ 45 VDC	N/A	E1	1 - 2					
White - Black	5 ~ 10 VDC	9.2 ~ 9.4 K ohms	E1	2 - 4					
Valley, Dlask	44 40 1/00	2 F . 2 O I/ obmo	F4	2 2					

1	WITHU - DIGUN	0 10 100	J.Z	J. T IX UIIIII	L1	Z - T				
l	Yellow - Black	11 ~ 13 VDC	3.5 -	3.9 K ohms	E1	2 - 3				
1	Set your meter to the hertz scale. Reading across the white and black wires at terminals 2 and 4									
ı	Set your meter to the hertz scale. Reading across the white and black wires at terminals 2 and 4 you should read between 60 and 420 hertz.									

l	you should read between 60 and 420 hertz.									
	Thermal Fuse / Overh	neat Switch:								
	Red - Red	11 ~ 13 VDC	Below 1 ohms	F6 H1	F6 - H12					

Flame Rod:

Place one lead of your meter to the flame rod and the other to ground. With the unit running you should read between 5-150 VAC. Set your meter to the μ amp scale and series your meter in line with the flame rod. You should read 1 μ amp or greater for proper flame circuit. In the event of low flame circuit remove the flame rod and check for carbon or damage.

Heat Exchanger and Outgoing Water Temperature Thermistors:

Check all thermistors by inserting meter leads into each end of the thermistor plug. Set your meter to the 20 K scale and read resistance. Applying heat to the thermistor bulb should decrease the resistance. Applying ice to the thermistor bulb should increase $% \left\{ 1\right\} =\left\{ 1\right\}$ the resistance. See below for examples of typical temperatures and resistance readings.

Example:		59°F = 11.4 ~ 14K 86°F = 6.4 ~ 7.8K 113°F = 3.6 ~ 4.5K			= 2.2 ~ 2.7K = 0.6 ~ 0.8K	
Outgoing Water Th	ermistor:					
White - White	N/A		See example above		F5	3 - 4
Heat Exchanger Te	emperature	Thermisto	r:			
Pink - White	N/A		See example above		F4	3 - 11
Intake Air Thermis	tor (Indooi	model ON	LY)			
Orange - White	N/A		See example above		F3	3 - 12
Surge Protector:						
Black - White	108 ~ 1	132 VAC N / A		D2	1 - 3	

108 ~ 132 VAC With the power off you can check the continuity through the surge protector. Place a meter lead on the top pin #1 of the surge protector and pin #3 on the bottom of the surge protector. Check across the top pin #3 and bottom pin #1. If you read continuity across these two points then the surge protector is good. If you do

not get continuity then replace the surge protector. Remote Controls: 1.5 ~ 3.0 K ohms B Terminals B1 10 ~ 13 VDC 1 - 3

Frost Protection:

505

NAT.G

LPG

This unit has frost protection heaters mounted at different points to

protect the water heater from freezing. The heaters located on the

hot water outlet line should have a resistance reading of 180-207 ohms through each of these heaters. The heater located on the heat exchanger piping should have a resistance reading of 156-180 ohms and the one located in the water flow sensor valve should have a resistance reading 24-28 ohms.

Amp Fuses: This unit has one inline (3) amp glass fuses. Remove the fuse and

check continuity through it. If you have continuity through the fuse then it is good. Otherwise the fuse is blown and must be replaced.

305

NAT.G

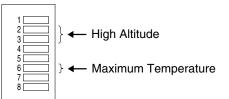
LPG

Dip Switches Settings

The original PC boards on the water heaters do not have the bank of 6 dip switches. Only spare PC boards have this bank.

Models 305 and 505 have a default maximum temperature of 120°F (49°C) and an option to increase the maximum temperature to 140°F (60°C). Temperature settings from 125-140°F (52-60°C) are available by setting dip switch 6 to ON in the SW1 bank of 8 dip switches.

Adjust switches 2 and 3 in the bank of 8 depending on your altitude according to the table below.



WARNING

DO NOT adjust the other dip switches unless specifically instructed to do so. Incorrect Dip Switch Settings can cause the water heater to operate in an unsafe condition and may damage the water heater and void the warranty.

SW No.	NOTES									
2	High Altitude	Off	Level 0 0-2000ft	Off	Level 1 2001-5200ft	On	Level 2 5201-7700ft	On	Level 3 7701-10200ft	
3	Trigit Attitude	Off	(0-610m)	On	(610-1585m)	Off	(1585-2347m)	On	(2347-3109m)	

Error Codes

02 No burner operation during freeze protection mode

Turn off all hot water taps. Press ON/OFF twice.

- Service Call
- 03 Power interruption during Bath fill (Water will not flow when power returns)
 - Ensure approved venting materials are being used.
 - Check that nothing is blocking the flue inlet or exhaust.
 - · Check all vent components for proper connections. · Ensure vent length is within limits.
 - · Ensure condensation collar was installed correctly.
 - · Verify dip switches are set properly.
 - · Check fan for blockage.

10 Air Supply or Exhaust Blockage

- 11 No Ignition • Check that the gas is turned on at the water heater, gas meter,
 - or cylinder.
 - Ensure gas type and pressure is correct.
 - Ensure gas line, meter, and/or regulator is sized properly.
 - · Bleed all air from gas lines.
 - · Verify dip switches are set properly.
 - Ensure appliance is properly grounded.
 - Disconnect EZConnect or MSA controls to isolate the problem.
 - Ensure igniter is operational.
 - · Check igniter wiring harness for damage.
 - Check gas solenoid valves for open or short circuits. Remove burner cover and ensure all burners are properly
 - seated. · Remove burner plate and inspect burner surface for
 - condensation or debris.

12 Flame Failure

- Check that the gas is turned on at the water heater and gas
- meter. Check for obstructions in the flue outlet. • Ensure gas line, meter, and/or regulator is sized properly.
- Ensure gas type and pressure is correct.
- Bleed all air from gas lines. · Ensure proper venting material was installed.
- Ensure condensation collar was installed properly.
- Ensure vent length is within limits.
- · Verify dip switches are set properly.
- · Ensure appliance is properly grounded.
- Disconnect keypad.
- · Disconnect EZConnect or MSA controls to isolate the problem. · Check power supply for loose connections.
- Check power supply for proper voltage and voltage drops.
- Ensure flame rod wire is connected.
- Check flame rod for carbon build-up. • Disconnect and re-connect all wiring harnesses on unit and PC
- board. · Check all components for electrical short. · Check gas solenoid valves for open or short circuits.
- · Remove burner plate and inspect burner surface for condensation or debris.

14 Thermal Fuse

- Check gas type of unit and ensure it matches gas type being used.
- · Check for restrictions in air flow around unit and vent terminal. Check for low water flow in a circulating system causing short-
- cycling. • Ensure dip switches are set to the proper position.
- Check for foreign materials in combustion chamber and/or
- Check heat exchanger for cracks and/or separations. Check heat exchanger surface for hot spots which indicate blockage due to scale build up. Refer to instructions in manual
- for flushing heat exchanger. · Measure resistance of safety circuit.
- Ensure high fire and low fire manifold pressure is correct.
- · Check for improper conversion of product.

16 Over Temperature Warning

- Check for restrictions in air flow around unit and vent terminal.
- · Check for low water flow in a circulating system causing short-
- Check for foreign materials in combustion chamber and/or exhaust piping.
- · Check for clogged heat exchanger.

32 Outgoing Water Temperature Sensor Fault

- · Check sensor wiring for damage
- · Measure resistance of sensor.
- Clean sensor of scale build up.
- Replace sensor. 33 Heat Exchanger Outgoing Temperature Sensor Fault
 - · Check sensor wiring for damage
 - · Measure resistance of sensor.
 - · Clean sensor of scale build up. · Replace sensor.

34 Combustion Air Temperature Sensor Fault

- · Check for restrictions in air flow around unit and vent terminal.
- Check sensor wiring for damage.
- Measure resistance of sensor.
- Clean sensor of scale build up. • Ensure fan blade is tight on motor shaft and is in good
- condition. · Replace sensor.

52 Modulating Solenoid Valve Signal Abnormal

or damage terminals. · Measure resistance of valve coil.

· Check modulating gas solenoid valve wiring harness for loose

61 Combustion Fan Failure

- · Ensure fan will turn freely.
- Check wiring harness to motor for damaged and/or loose
- connections. · Measure resistance of motor winding.

65 Water Flow Servo Faulty (does not stop flow properly) If blank screen is present on remote control then the flow control has shorted out. Unplug flow control. If remote lights up and unit

starts operating then replace flow control assembly. 71 SV0, SV1, SV2, and SV3 Solenoid Valve Circuit Fault

· Check wiring harness to all solenoids for damage and/or loose

Measure resistance of each solenoid valve coil.

72 Flame Sensing Device Fault

• Replace flame rod.

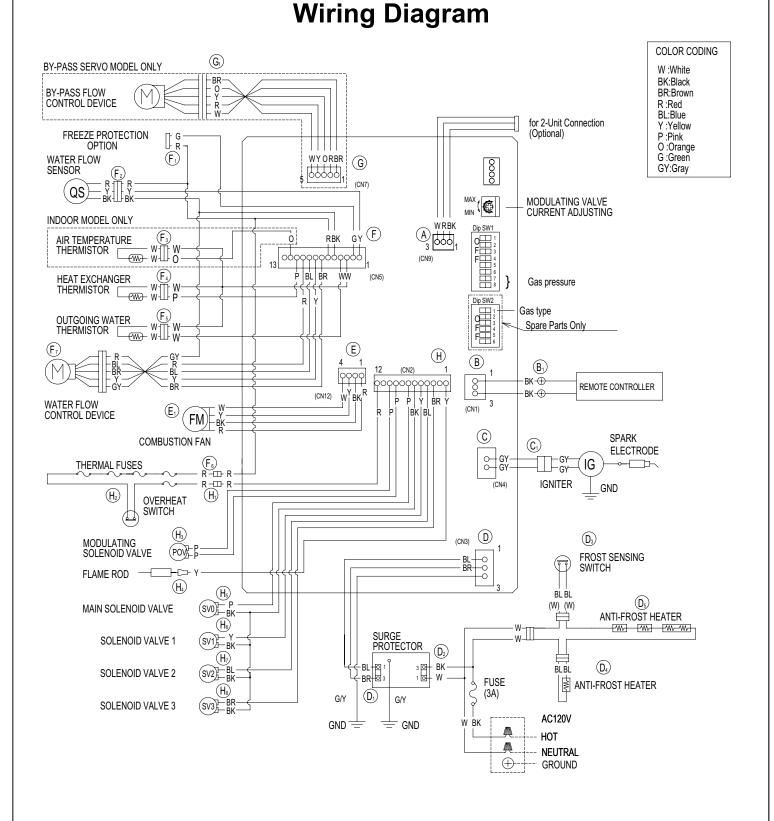
· Ensure turbine spins freely.

terminals for controls.

- · Ensure flame rod is touching flame when unit fires.
- · Check all wiring to flame rod for damage.
- Remove flame rod and check for carbon build-up; clean with sand paper.
- Check inside burner chamber for any foreign material blocking flame at flame rod. · Measure micro amp output of sensor circuit with flame present.
- _C Scale Build-up in Heat Exchanger (when checking maintenance code history "00" is substituted for "LC")
- · Flush heat exchanger. Refer to instructions in manual.
- · Replace heat exchanger. **No Code** (Nothing happens when water flow is activated.)
 - · Clean inlet water supply filter. · On new installations ensure hot and cold water lines are not
- · Check for bleed over. Isolate unit from building by turning off hot water line to building. Isolate the circulating system if present. Open your pressure relief valve: if unit fires, there is
- bleed over in your plumbing. • Ensure you have at least the minimum flow rate required to fire

· Measure the resistance of the water flow control sensor.

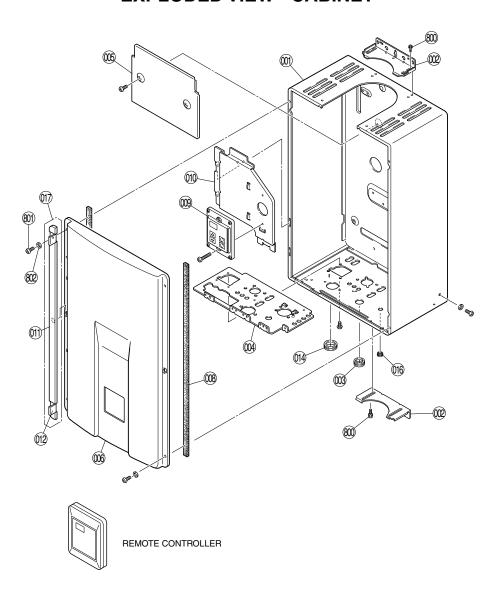
• Remote control does not light up but you have 12 VDC at the



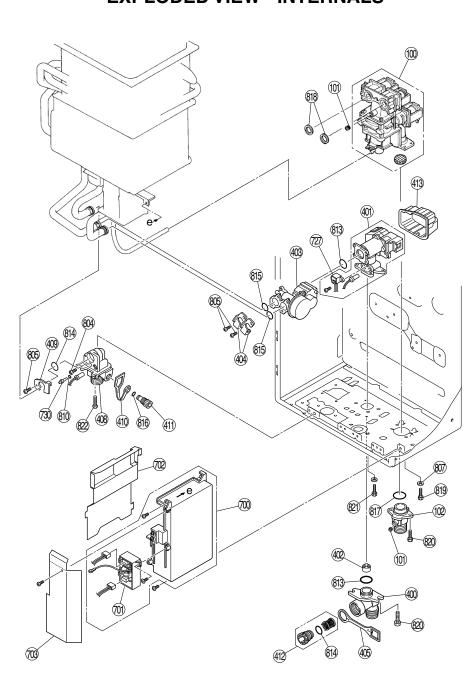


Indoor 305 U287-085(02)

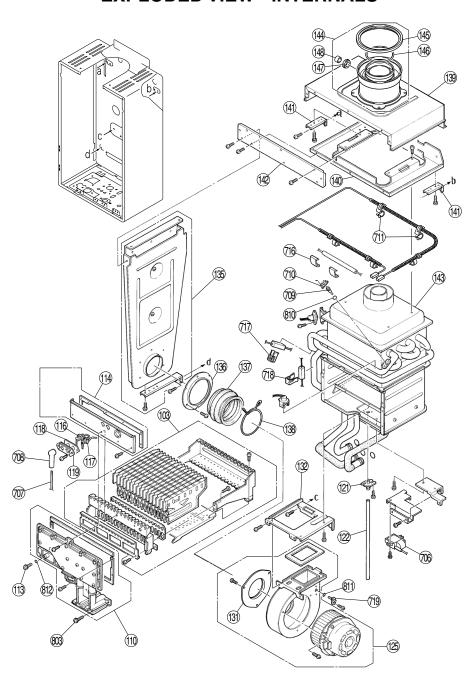
EXPLODED VIEW - CABINET



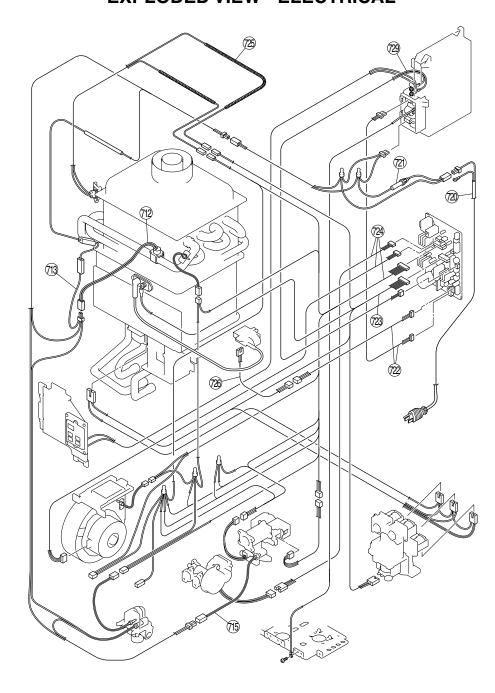
EXPLODED VIEW - INTERNALS



EXPLODED VIEW - INTERNALS



EXPLODED VIEW - ELECTRICAL



			0	ntitu		PARTS LIS	T	Qua	ntity				O	ontit.
Numbor	Description	Parts Number	Qua 505	1111y 305	Number		Parts Number	505	305	Number	Description	Parts Number	505	antity 30
001	Main Body (FFU)	701022-004	1	1	140	Air Inlet Box Frame	701022-056	1	1	713	Anti Frost Heater (120V)	701022-098	1	7
002	Wall Mounting Bracket (FFU)	701022-004	0	2	141	Joint Exhaust Tube Frame Supporter	701022-057	2	2	715	Valve Heater (120V) Assembly	701022-000	1	
002	Rubber Bushing	701022-006	4	4	142	Air Inlet Box Cover	701022-057	1	1	716	Antifrost Heater Clip B	701022-100	9	,
	Connection Reinforcement Panel		1	1	143	Heat Exchanger Assembly	701022-050	1	<u>'</u>	717	Antifrost Heater Clip A	701022-102	1	
004		701022-009	1	1	143	Heat Exchanger Assembly	701022-039	<u>'</u>	1	717	Antifrost Heater Clip C	701022-105	1	
005	Heat Protection Plate	701022-010	1	1	144	Flue Connection Assembly	701022-000	1	1	719	Inlet Air Thermistor	701022-103	1	
006	Front Panel	701022-011	1	1	144	Flue Connection Assy - Male (optional)	701022-003	1	1	719	Power Cord	701022-100	1	
800	Front Panel Packing Side	701022-014	2	2	144	O-ring	701022-004	1	1	721	Fuse Harness (FF)	701022-107	1	
009	Controller Ass'y	701022-015	1	1	145	O-ring O-ring	701022-065	1	1	721	Power Harness	701022-106	1	
010	Controller Bracket	701022-016	1	1		Pipe Seal	701022-066	1	1	723		701022-110	! 4	
011	Screw Cover	701022-017	2	2	147	•		1	1	723 724	Solenoid Valve Harness		 	
012	Screw Cover Lid	701022-018	4	4	148	Cap	701022-068 701022-069	1	1		Sensor Harness	701022-112	I	
014	Rubber Bushing	701022-020	1	1	400	Water Inlet (3/4" NPT)		1	ı	724	Sensor Harness	701022-113	-	
016	Packing	701022-023	1	1	401	Water Flow Servo & Sensor Assembly	701022-071	ı	-	725	Thermal Fuse Harness Assy	701022-116	1	
017	Screw Cover Assy	701022-024	2	2	401	Water Flow Servo & Sensor Assembly	701022-072	-	1	726	Ignitor Harness	701022-117	1	
100	Gas Control Assembly	701022-025	1	1	402	Rectifier	701022-073	l 4	ı	727	Flow Sensor	701022-118]	
101	Test Port Set Screw	701022-026	2	2	403	By-pass Servo Assembly	701022-074	1	-	729	Remote Controller Harness	701022-119]	
102	Gas Connection (3/4" NPT)	701022-027	1	1	404	Stop Bracket	701022-075	2	-	730	Thermistor	701022-120	1	
103	Burner Unit Assy (LPG)	701022-028	1	1	404	Stop Bracket	701022-076	-	1	800	Screw	701022-121	8	
103	Burner Unit Assy (NG)	701022-029	1	1	405	Plug Band	701022-077	1	1	801	Screw	701022-122	4	
110	Manifold Assembly (LPG)	701022-031	1	1	408	Hot Water Outlet (3/4" NPT)	701022-078	1]	802	Resin Washer	701022-123	4	
110	Manifold Assembly (FF-NG)	701022-032	1	1	409	Stop Bracket	701022-079	1	1	803	O-ring	701022-124	3	
113	Pressure Point Sealing Screw	701022-034	1	1	410	Plug Band (small)	701022-080	1	1	804	Thermistor Stop Screw	701022-125	1	
114	Combustion Chamber Sightglass Plate	701022-035	1	1	411	Drain Valve	701022-081	1	1	805	Screw	701022-126	3	
116	Electrode	701022-036	1	1	412	Water Filter Assy	701022-082	1	1	810	O-ring	701022-130	2	
117	Flame Rod	701022-030	1	1	413	Cover	701022-083	1	1	811	O-ring	701022-131	1	
118	Electrode Packing	701022-037	1	1	700	PCB	701022-281	1	-	812	O-ring	701022-132	1	
119	Electrode Facking Electrode Holder		1	1	700	PCB	701022-280	-	1	813	O-ring	701022-133	2	
		701022-039	- 1	1	701	Surge Protector	701022-086	1	1	814	O-ring	701022-134	2	
121	Tube Joint	701022-041	1	1	701	Surge Protector with terminal (optional)	701022-087	1	1	815	O-ring	701022-135	2	
122	Vent Tube	701022-042]	1	702	PCB cover - side	701022-088	1	1	816	O-ring	701022-136	1	
125	Fan Assembly	701022-043	1	1	703	PCB cover - front	701022-090	1	1	817	O-ring	701022-137	1	
131	Rubber Boot Bracket Right	701022-046	1	1	706	Ignitor	701022-091	1	1	818	Packing	701022-138	2	
132	Combustion Chamber Fan Bracket	701022-047	1	1	707	High Tension Cord	701022-092	1	1	819	Screw	701022-139	2	
135	Air Inlet Box All Assembly	701022-048	1	1	708	Electrode Sleeve	701022-093	1	1	820	Screw	701022-140	4	
136	Rubber Boot Bracket Left	701022-050	1	1	709	Thermistor - Heat Exchanger	701022-094	1	1	821	Screw	701022-141	2	
137	Rubber Boot	701022-051	1	1	710	Thermistor Clip Large	701022-095	1	1	822	Screw	701022-142	3	
138	Rubber Boot Clamping Ring	701022-053	1	1	711	Temperature Fuse Člip	701022-096	5	5	888	Manual	315897-000	1	
139	Air Inlet Duct	701022-055	1	1	712	Frost Sensing Switch	701022-097	1	1	889	Tech Sheet	315895-000	1	