

FOR INSTALLATION BY QUALIFIED SERVICE PERSONNEL ONLY

CONVERSION KIT INSTRUCTIONS

Commercial Electric Water heaters



⚠ CAUTION

TEXT PRINTED OR OUTLINED IN RED CONTAINS INFORMATION RELATIVE TO YOUR SAFETY. PLEASE READ THOROUGHLY BEFORE ATTEMPTING ANY CONVERSION.

FOREWORD

The purpose of this manual is to explain how to change the voltage and wattage of a commercial electric water heater by changing the elements. This manual is not intended to explain the rebuilding of electric water heaters in the field.

Addition of heating elements or subtraction of heating elements in the field is not approved by Underwriters Laboratories, Inc., and therefore, should not be attempted.

The heater to be converted and the appropriate conversion for the heater must be found on the same page of this manual. Read the instructions contained on pages 7 thru 11 before attempting any conversion.

SAFETY

Be sure to disconnect appliance from electrical supply before working on or near the electrical system of the heater. Never touch electrical components with wet hands or when standing in water.

REQUIRED ABILITY

CONVERSION OF ANY WATER HEATER LISTED IN THIS MANUAL REQUIRES ABILITY EQUIVALENT TO THAT OF A LICENSED ELECTRICAL TRADESMAN

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CONVERSION MATERIALS

1. Screw Plug Element Remover: 1-1/2" deep well socket and ratchet.
2. Screwdrivers: Two required, one #2 phillips and one slotted screwdriver.
3. Conversion kit: Includes conversion instructions, replacement electrical element(s), conversion kit label, caution label.
4. Thread sealer: When replacing screw-in type elements, be sure to use Dow Corning® silicone sealant (bathtub sealer) on threads.

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6 GALLON MODELS WITH 1 ELEMENT, 120/277/208/240/480 VOLT, 1 PHASE, TWO WIRE C-2 CIRCUIT

INSTRUCTIONS

1. Find the voltage and KW of the required heater.
2. On the same line, move to the right until you are in the column of the kit number required.
3. Order the corresponding kit.

See pages 7 thru 11 for detailed instructions.

Total Voltage	Element KW Input	Kit Wattage	Number
120	1.5	1500	9003754005
	2.0	2000	9003755005
	2.5	2500	9003756005
	3.0	3000	9003757005
277	1.5	1500	9003758005
	2.0	2000	9003759005
	2.5	2500	9003760005
	3.0	3000	9003761005
208	1.5	1500	9003765005
	2.0	2000	9003766005
	2.5	2500	9003767005
	3.0	3000	9003768005
240	1.5	1500	9003774005
	2.0	2000	9003775005
	2.5	2500	9003776005
	3.0	3000	9003777005
480	2.5	2500	9003784005
	3.0	3000	9003785005

CHECK ALL WATER AND ELECTRICAL CONNECTIONS FOR TIGHTNESS

MODELS WITH 1 ELEMENT, 120/277/208/240/480 VOLT. 1 PHASE, TWO WIRE C-2 CIRCUIT (EXCEPT 6 GALLON)

INSTRUCTIONS

1. Find the voltage and KW of the required heater.
 2. On the same line, move to the right until you are in the column of kit number required.
 3. Order to corresponding kit.
- See pages 7 thru 11 for detailed conversion instructions.

Total Voltage	Element KW Input	Kit Wattage	Number
120	1.5	1500	9003754005
	2.0	2000	9003755005
	2.5	2500	9003756005
	3.0	3000	9003757005
277	1.5	1500	9003758005
	2.0	2000	9003759005
	2.5	2500	9003760005
	3.0	3000	9003761005
	4.0	4000	9003762005
	4.5	4500	9003763005
208	6.0	6000	9003764005
	1.5	1500	9003765005
	2.0	2000	9003766005
	2.5	2500	9003767005
	3.0	3000	9003768005
	3.5	3500	9003769005
	4.0	4000	9003770005
	4.5	4500	9003771005
240	5.0	5000	9003772005
	6.0	6000	9003773005
	1.5	1500	9003774005
	2.0	2000	9003775005
	2.5	2500	9003776005
	3.0	3000	9003777005
	3.5	3500	9003778005
	4.0	4000	9003779005
	4.5	4500	9003780005
	5.0	5000	9003781005
480	5.5	5500	9003782005
	6.0	6000	9003783005
	2.5	2500	9003784005
	3.0	3000	9003785005
	4.0	4000	9003786005
	4.5	4500	9003787005
	5.0	5000	9003788005
	6.0	6000	9003789005

CHECK ALL WATER AND ELECTRICAL CONNECTIONS FOR TIGHTNESS

MODELS WITH 2 ELEMENTS, 120/277 VOLT, 1 PHASE WITH NON-SIMULTANEOUS OR SIMULTANEOUS FOUR WIRE A-8 CIRCUIT

INSTRUCTIONS

1. Find the voltage and KW of the required heater.
2. On the same line, move to the right until you are in the column of kit number required.
3. Order to corresponding kit.

See pages 7 thru 11 for detailed conversion instructions.

Voltage	Total KW Input		Element Wattage	Kit Number
	Simultaneous Operation	Non-Simultaneous Operation		
120	3	1.5	1500	9003744005
	4	2.0	2000	9003745005
	5	2.5	2500	9003746005
	*	3.0	3000	9003814005
277	3	1.5	1500	9003747005
	4	2.0	2000	9003748005
	5	2.5	2500	9003749005
	6	3.0	3000	9003750005
	8	4.0	4000	9003751005
	9	4.5	4500	9003752005
	12	6.0	6000	9003753005

* Cannot convert to Simultaneous Operation Mode.

CHECK ALL WATER AND ELECTRICAL CONNECTIONS FOR TIGHTNESS

MODELS WITH 2 ELEMENTS, 208/240/480 VOLT, 1 PHASE OR 3 PHASE, WITH SIMULTANEOUS OR NON-SIMULTANEOUS FOUR WIRE A-8 CIRCUIT

INSTRUCTIONS

1. Find the voltage and KW of the required heater.
2. On the same line, move to the right until you are in the column of kit number required.
3. Order to corresponding kit.

See pages 7 thru 11 for detailed conversion instructions.

Voltage	Total KW Input	Element Wattage	Kit Number
208	2.0	1000	9003790005
	3.0	1500	9003791005
	4.0	2000	9003792005
	5.0	2500	9003793005
	6.0	3000	9003794005
	7.0	3500	9003795005
	8.0	4000	9003796005
	9.0	4500	9003797005
240	*10	5000	9003798005
	3.0	1500	9003799005
	4.0	2000	9003800005
	5.0	2500	9003801005
	6.0	3000	9003802005
	7.0	3500	9003803005
	8.0	4000	9003804005
	9.0	4500	9003805005
480	10.0	5000	9003806005
	11.0	5500	9003807005
	5.0	2500	9003808005
	6.0	3000	9003809005
	8.0	4000	9003810005
	9.0	4500	9003811005
	10.0	5000	9003812005
	12.0	6000	9003813005

* Only available on 3Ph Simultaneous.

CHECK ALL WATER AND ELECTRICAL CONNECTIONS FOR TIGHTNESS

CONVERSION INSTRUCTIONS

REQUIRED ABILITY

CONVERSION OF ANY WATER HEATER LISTED IN THIS MANUAL REQUIRES ABILITY EQUIVALENT TO THAT OF A LICENSED ELECTRICAL TRADESMAN

I. INTRODUCTION

Satisfying a customer order for a electric heater from inventory may require modification to the KW input, the voltage, or the phase. Conversions may involve revision to 1, 2, or all 3 of these electrical characteristics.

II. HEATER PREPARATION

The heater should be placed in a well lit area. Complete removal of the shipping carton is not required. Locate front of carton (opposite side of heater identification label). Cut a 3-sided flap into front of carton, cut should be on top, bottom and right side approximately 4" from carton edges. Leave the left side of the flap as a hinge. Cuts made 4" from the edge of carton will permit proper reclosure when conversion is completed.

Remove the two control panel screws on the water heater door(s).

To expose elements, fold insulation from right to left. DO NOT RIP INSULATION. Remove the personnel protector(s). Take care not to damage protector.

III. KW CONVERSION (ELEMENT REPLACEMENT)

- A. Remove wires from one element at a time.
- B. Remove element from heater using 1-1/2" deep well socket and ratchet. Return the elements to appropriate bin.
- C. Open the appropriate conversion kit and remove the element(s). Check each element head to ensure correct voltage and wattage.
- D. Install the new element with a 1-1/2" socket wrench. A new "O" ring gasket should be installed on each element. Element threads should be lubricated with Dow Corning® silicone sealant (or equal). Screw element into fitting until it seats. Tighten 1/2" to 3/4" turn with wrench.
- E. Rewire the element, Screw terminals must be snug, however, caution must be exercised. Overtightening may break the terminal block, requiring replacement of the element.
- F. Repeat steps A thru E for all other elements being replaced.

IV. VOLTAGE CONVERSION

- A. DO NOT CHANGE THE GROUND CONNECTIONS.

V. PHASE CONVERSION

- A. THREE PHASE TO SINGLE PHASE
 1. Disconnect black wire from terminal L-3.
 2. Connect black wire to terminal L-2 (with blue wire).
 3. Incoming power will be connected to terminals L-1 and L-2 at job site.

VI. SIMULTANEOUS CONVERSION

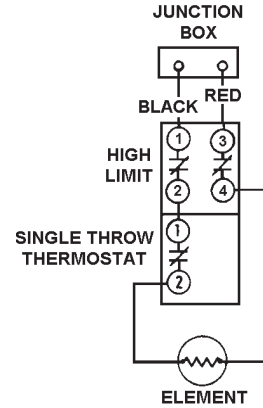
1. Disconnect red wire from power terminal "J".
2. Reconnect red wire to terminal L1, along with yellow wire on terminal block.

*See diagram below. Note: Steps V and VI pertain only to conversions on page 7 of this manual.

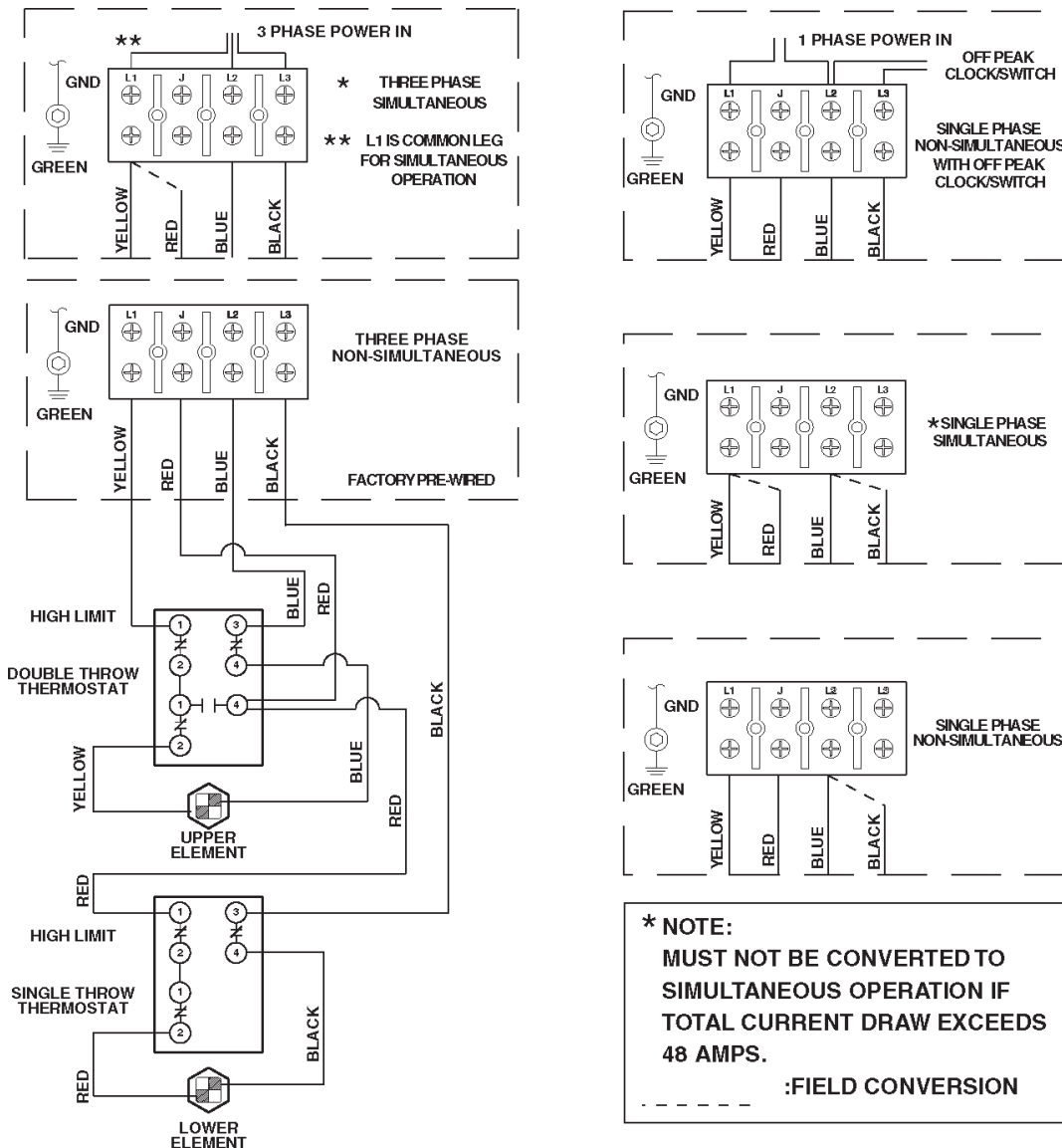
CAUTION

Recheck all terminals for tightness, proper wiring per schematic, and neatness of wiring. Heater should be no less than factory constructed quality and appearance.

TWO WIRE C-2 CIRCUIT FOR SINGLE ELEMENT HEATERS



FOUR WIRE A-8 CIRCUIT FOR DUAL ELEMENT HEATER




V. FINAL ASSEMBLY

A. CONTROL COVER(S)

Replace personnel protector(s). Unfold insulation blanket. Cover all elements and thermostats as originally constructed. Replace door and tighten the two screws.

B. RATING PLATE MODIFICATION OF DUAL ELEMENTS ELECTRIC WATER HEATERS.

Following is a sample of the standard rating plate supplied on the front of dual elements commercial electric water heaters.


COMMERCIAL STORAGE TANK WATER HEATER								
MODEL NUMBER		SERIAL NUMBER			ITEM ID / PART NUMBER			
VOLTS - AC	PHASE	WATTS UPPER	WATTS LOWER	CIRCUIT	CAPACITY US GALS	MAX. WORKING PRESSURE		
TOTAL WATTS CONNECTED INTERLOCK SIMULTANEOUS				CITY OF NEW YORK DEPT. OF BUILDING MEA				

VOLTS - AC	PHASE	WATTS UPPER	WATTS LOWER
X	X	X	X
TOTAL WATTS CONNECTED INTERLOCK SIMULTANEOUS			
X		X	

(Part No. 195205-000)


The volts, phase and watts information of the rating plate must be modified by covering them with conversion label (Part No. 195205) provided in the conversion kit. Be sure the new ratings on the label match the conversion you have just completed.

Peel off the back of label and paste over the area shown on the revised rating plate below.

COMMERCIAL STORAGE TANK WATER HEATER								
MODEL NUMBER		SERIAL NUMBER			ITEM ID / PART NUMBER			
VOLTS - AC	PHASE	WATTS UPPER	WATTS LOWER	CIRCUIT	CAPACITY US GALS	MAX. WORKING PRESSURE		
X	X	X	X					
TOTAL WATTS CONNECTED INTERLOCK SIMULTANEOUS				CITY OF NEW YORK DEPT. OF BUILDING MEA				
X		X						


C. RATING PLATE MODIFICATION OF SINGLE ELEMENT ELECTRIC WATER HEATERS

The following is a sample of the standard rating plate supplied on the front of single element electric water heaters.

HOUSEHOLD STORAGE TANK WATER HEATER				LISTED 22UL		
MODEL NUMBER		SERIAL NUMBER		ITEM ID / PART NUMBER		
VOLTS - AC	PHASE	WATTS UPPER	WATTS LOWER	TOTAL WATTS CONNECTED	CAPACITY US GALS	MAX. WORKING PRESSURE
CIRCUIT				CITY OF NEW YORK DEPT. OF BUILDING MEA		

<table border="1"> <tr> <td>VOLTS - AC</td> <td>PHASE</td> <td>WATTS UPPER</td> <td>WATTS LOWER</td> <td>TOTAL WATTS CONNECTED</td> </tr> <tr> <td>X</td> <td>X</td> <td>X</td> <td>X</td> <td>X</td> </tr> </table>					VOLTS - AC	PHASE	WATTS UPPER	WATTS LOWER	TOTAL WATTS CONNECTED	X	X	X	X	X
VOLTS - AC	PHASE	WATTS UPPER	WATTS LOWER	TOTAL WATTS CONNECTED										
X	X	X	X	X										
<p>(Part No. 195204-000)</p> <p>The volts, phase and watts information of the rating plate must be modified by covering them with conversion label (Part No. 195204) provided in the conversion kit. Be sure the new ratings on the label match the conversion you have just completed.</p>														

Peel off the back of the label and paste over the area as shown on the revised rating plate below.

HOUSEHOLD STORAGE TANK WATER HEATER				LISTED 22U1		
MODEL NUMBER		SERIAL NUMBER		ITEM ID / PART NUMBER		
VOLTS - AC	PHASE	WATTS UPPER	WATTS LOWER	TOTAL WATTS CONNECTED	CAPACITY US GALS	MAX. WORKING PRESSURE
X	X	X	X	X		
CIRCUIT				CITY OF NEW YORK DEPT. OF BUILDING MEA		

D. CAUTION LABEL

Peel off back of caution label and place as near to rating plate as possible, taking care not to cover any existing labels.

E. CARTON IDENTIFICATION

Using a black magic marker, cross out heater identification on carton as appropriate. In bold letters, write new electrical specifications on carton, matching those on the revised rating plate.

Close and tape the cardboard flap on front of carton.

F. SHIPPING CARTON

Close and tape the cardboard flap on the front of carton.



NEVER OPERATE THE HEATER WITHOUT FILLING WITH WATER PER THE FILLING INSTRUCTIONS. FAILURE TO DO SO WILL DAMAGE INTERNAL PARTS.

IX. MISCELLANEOUS INFORMATION

FULL LOAD CURRENT IN AMPERES

KW Input	Single (1) Phase					Three (3) Phase		
	120V	208V	240V	277V	480V	208V	240V	480V
1.5	12.5	7.2	6.3	5.4				
2.0	16.7	9.6	8.3	7.2		8.3/4.8		
2.5	20.8	12.0	10.4	9.0	5.2			
3.0	25.0	14.4	12.5	10.8	6.3	12.5/7.2	10.8/6.3	
3.5		16.8	14.6					
4.0		19.2	16.7	14.4	8.3	16.7/9.6	14.4/8.3	
4.5		21.6	18.8	16.2	9.4			
5.0		24.0	20.8		10.4	20.8/12.0	18.0/10.4	9.0/5.2
5.5			22.9					
6.0		28.8	25.0	21.7	12.6	25.0/14.4	21.7/12.5	10.8/6.3
7.0		33.6	29.2			29.1/16.8	25.3/14.6	
8.0		38.6	33.4		16.6	33.3/19.2	28.9/16.7	14.4/8.3
9.0		43.2	37.6		18.8	37.5/21.6	32.5/18.8	16.2/9.4
10.0		48.0	41.6		20.8	41.6/24.0	36.1/20.8	18.0/10.4
11.0			45.8			46.0/26.5	39.7/22.9	
12.0				43.3	25.2		43.5/25.0	21.7/12.5

